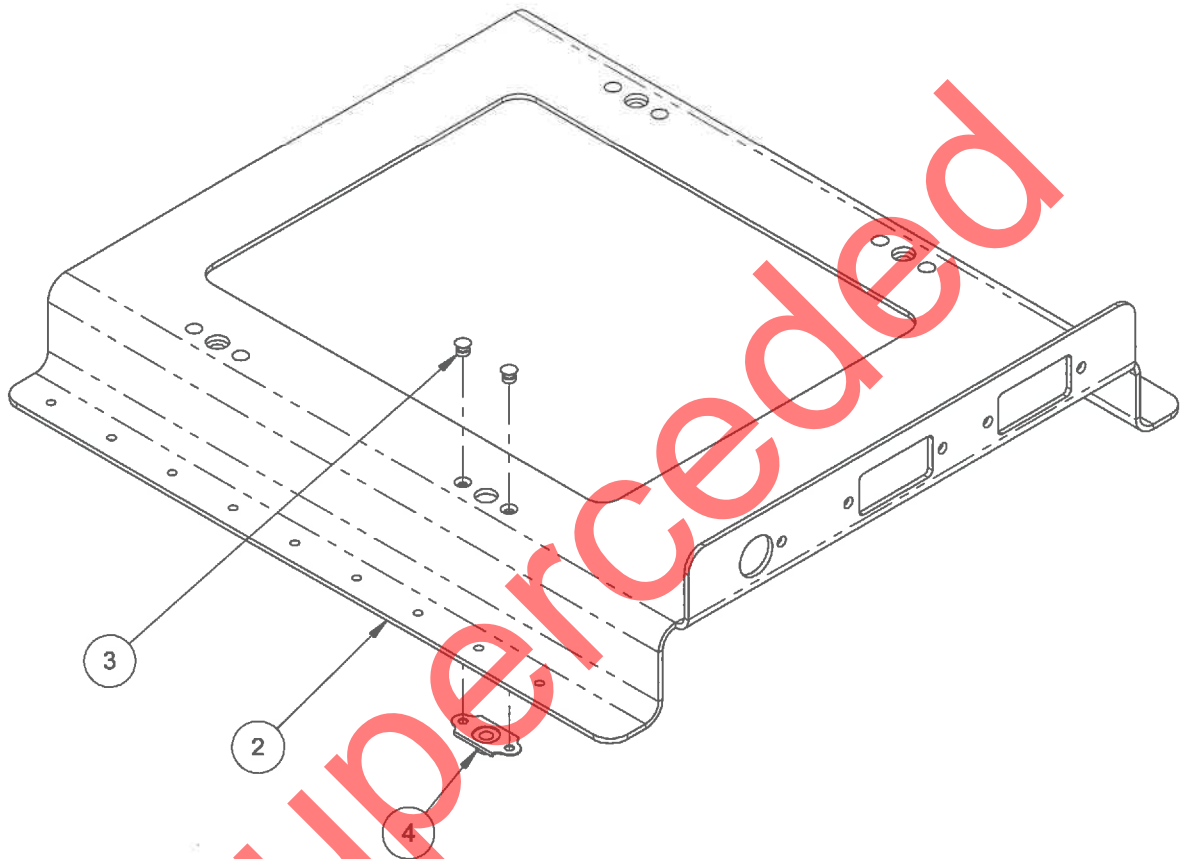


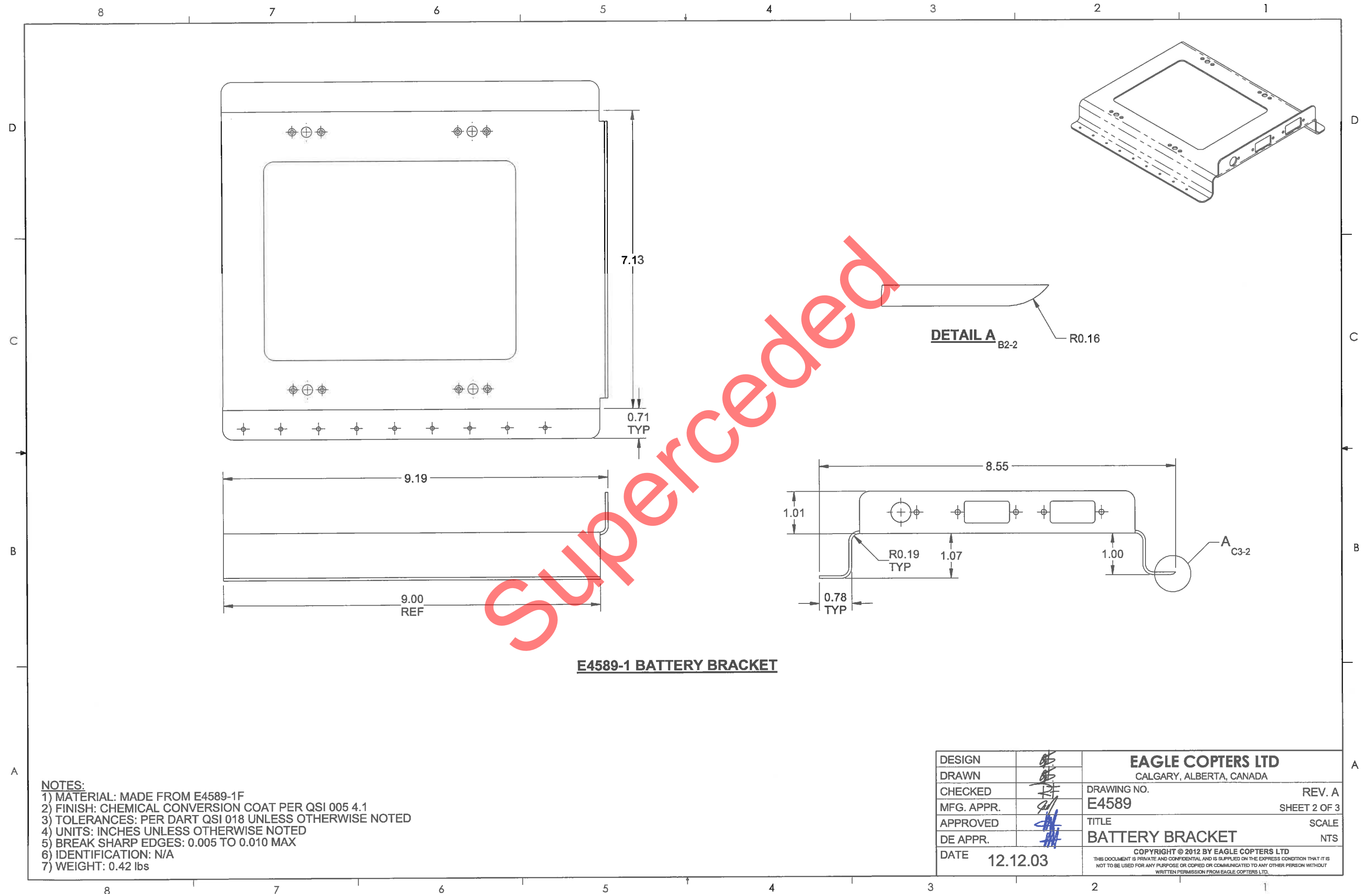
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4589-041	BATTERY BRACKET ASSEMBLY
2	1	E4589-1	BATTERY BRACKET
3	8	MS20426AD3-4	RIVET
4	4	MS21060-3	NUT PLATE



E4589-041 BATTERY BRACKET ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.42 lbs

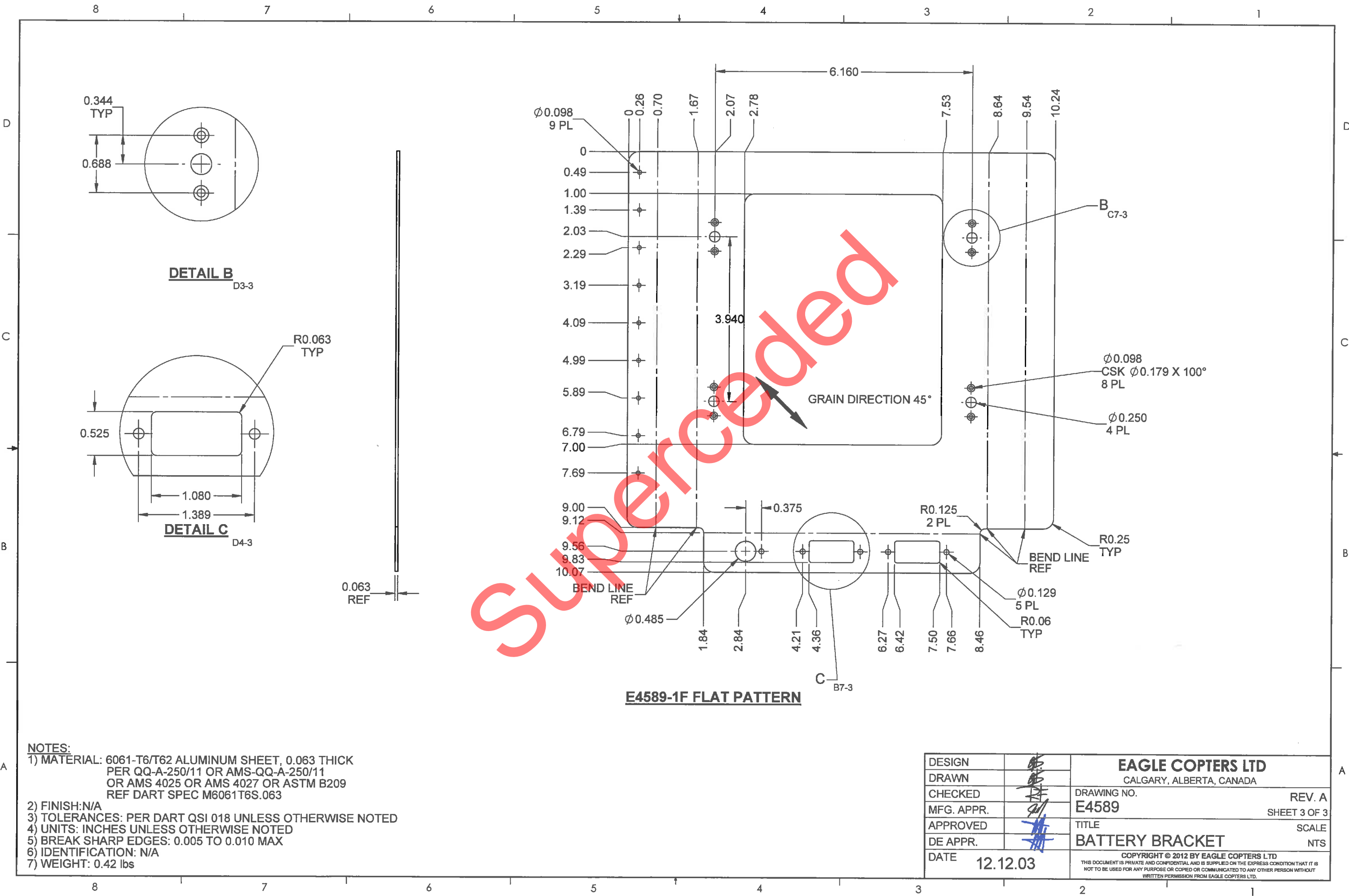
A	NEW ISSUE		12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4589	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BATTERY BRACKET	NTS
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NOTES:
1) MATERIAL: MADE FROM E4589-1F
2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.42 lbs

E4589-1 BATTERY BRACKET

DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4589	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BATTERY BRACKET	NTS
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- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.42 lbs

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MFG. APPR.		E4589	SHEET 3 OF 3
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